

CERTIFICATE

TÜV Teknik Kontrol ve Belgelendirme A.Ş.

Quality requirements for fusion welding of metallic materials

EN ISO 3834-2

Manufacturer/production facility

Teknik Bombe A.Ş.

İnönü Mah. Gebze Plastikçiler OSB, 91.Sokak No:5/1 Gebze /
Kocaeli

Standard:

EN ISO 3834-2

Scope:

Design and production of cold formed, welded/non-welded tank ends, welded/non-welded dished heads, pressurized and non-pressurized tanks, containers, vessels, manholes and accessories made of stainless, carbon steel and aluminium for railway applications.

Certificate No:

QS-TUVNORD-2022/1684

Report No:

RP-QS-TUVNORD-2022/1683

Certificate start date:

03.04.2022

Certificate expiry date:

03.04.2025

The company is using a quality assurance system, technical equipment, qualified personnel and procedures for joining processes for manufacturing and testing of welded products.

Istanbul, 03.04.2022

See Annex 1

Serhan ZURNACI

Technical Manager

TÜV Teknik Kontrol ve Belgelendirme A.Ş.

In case of continuous adherence to the requirements of the standard and certification agreements the certificate remains valid until the date specified above.

TÜV Teknik Kontrol ve Belgelendirme A.Ş.

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Annex 1

TÜV Teknik Kontrol ve Belgelendirme A.Ş.

EN ISO 3834-2

Scope of certification

Welding process according to EN 4063	Base Material acc.to CEN ISO/TR 15608	Joint Type	Approval Range of Thickness
121	1.2 , 8.1	BW/FW	t:3 mm to 60mm
135	1.2-8.1	BW/FW	t:1,4 mm to 20 mm
141	1.2 – 8.1	BW/FW	t:1.4 mm to 12 mm
111	1.2	BW/FW	t:3mm to 50 mm

Responsible Welding Coordinator

Name Surname	Birth Place	Birth Date
Selçuk YORULMAZ		--

Deputy welding coordinator

Birth Place	Birth Place	Birth Date
İlhan ÇOLAK		--

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