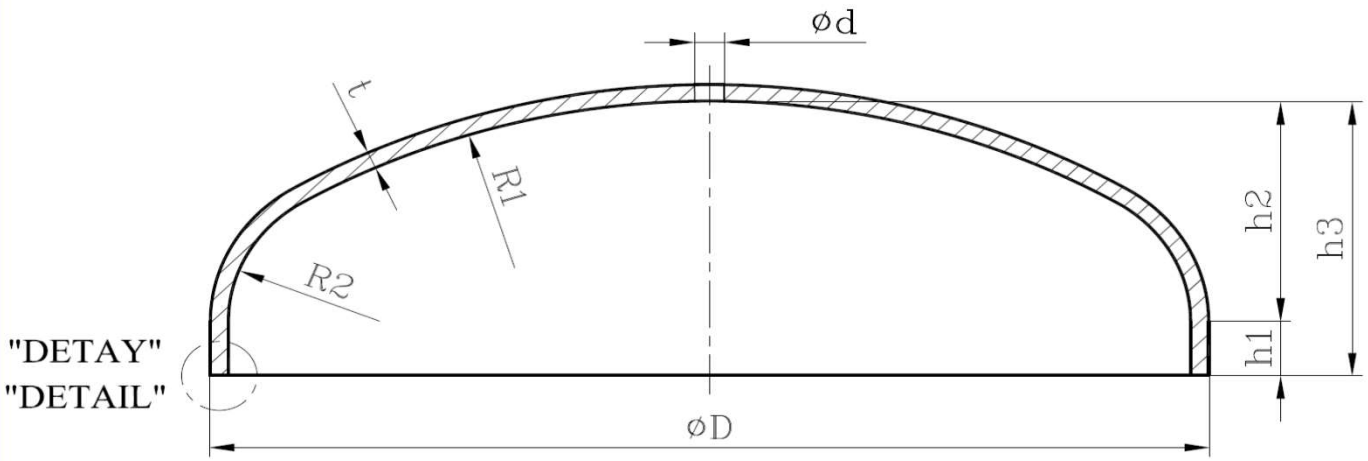
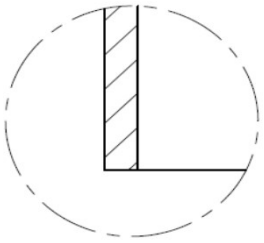
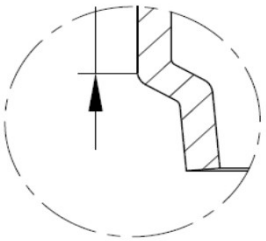
DÖVME ELİPTİK BOMBELER - TEKNİK ÇİZİM
DISHED & FLANGED ELLIPTICAL HEADS - TECHNICAL DRAWING



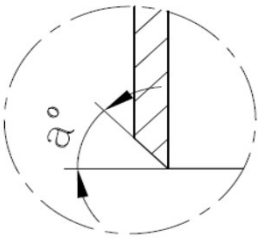
DETAY - A / DETAIL - A



DETAY - B * / DETAIL - B



DETAY - C / DETAIL - C



*up to D ≤ ϕ2000 and t ≤ 8 mm

DIN 28 013

R1 = 0,8 x D
R2 = 0,154 x D
h1 ≥ 3 x t
h2 = 0,255 x D - 0,635 x t
Volume(h1=0) ≈ $0,1298(D-2t)^3$
Mass =(Dp^2 x 0,785 x 8/1000000) x t

*t=Ham Malzeme Kalınlığı - Raw material thickness
*Dp = Pul Çapı - Diameter of blank disc

Plastikçiler Organize Sanayi Bölgesi (GEPOSB) 91. Sokak, No: 1 41400 Gebze-Kocaeli / TR
T: +90 262 751 31 31 (pbx) F: +90 262 751 31 39
www.teknikbombe.com info@teknikbombe.com