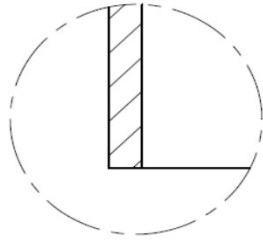
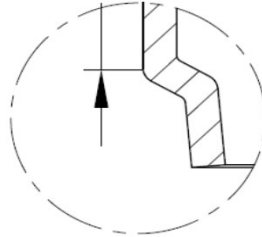


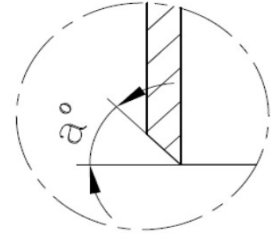
DETAY - A  
DETAIL - A



DETAY - B\*  
DETAIL - B



DETAY - C  
DETAIL - C



\*up to  $D \leq \phi 2000$  and  $t \leq 8$  mm

$D = \text{max. } 5700 \text{ mm}$

$R2 = 20 - 100$

$t = \text{max. } 30 \text{ mm}$

$\text{Mass} = (Dp^2 \times 0,785 \times 8/1000000) \times t$

\* $t$  = Ham Malzeme Kalınlığı - Raw material thickness

\* $Dp$  = Pul Çapı - Diameter of blank disc