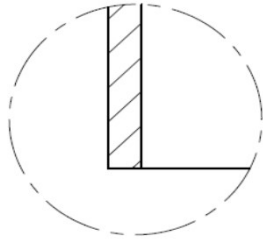
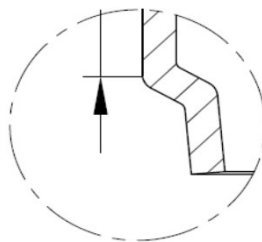


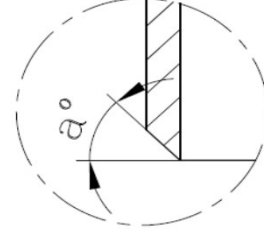
DETAİ - A  
DETAİ - A



DETAİ - B\*  
DETAİ - B



DETAİ - C  
DETAİ - C



\*up to  $D \leq \phi 2000$  and  $t \leq 8$  mm

$$R1 = 1,15 \times D$$

$$R2 = 0,05 \times D$$

$$h1 \geq 3 \times t$$

$$h2 = 0,153 \times D - 0,455 \times t$$

$$h3 = h1 + h2$$

$$\text{Volume}(h1=0) \approx 0,607(D-2t)^3$$

$$\text{Mass} = (Dp^2 \times 0,785 \times 8/1000000) \times t$$

\*t=Ham Malzeme Kalınlığı - Raw material thickness

\*Dp = Pul Çapı - Diameter of blank disc