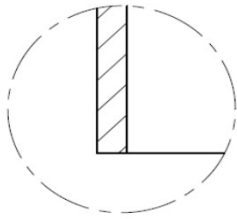
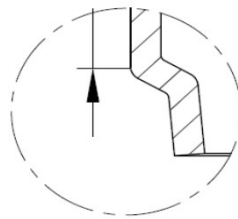


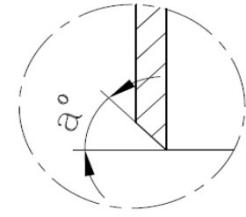
DETAY - A
DETAIL - A



DETAY - B *
DETAIL - B



DETAY - C
DETAIL - C



*up to $D \leq \phi 2000$ and $t \leq 8$ mm

DIN 28 011

$$R1 = D$$

$$R2 = 0,1 \times D$$

$$h1 \geq 3,5 \times t$$

$$h2 = 0,1935 \times D - 0,455 \times t$$

$$\text{Volume}(h1=0) \approx 0,1(D-2t)^3$$

$$\text{Mass} = (Dp^2 \times 0,785 \times 8/1000000) \times t$$

*t=Ham Malzeme Kalınlığı - Raw material thickness

*Dp = Pul Çapı - Diameter of blank disc